

➤ SHEET (SCRAPING) THEORY ("ALPHA" VS NORMAL LATHE)

NO	QUALITY MAINTAIN = SHEET THEORY	"ALPHA"	"NORMAL"
1.	We Take The Sheet At Bottom Of The Bed (From The Surface Plate) (two sheets included)	YES	NO
2.	We Take The Sheet At Above The Face Of The Leg (From The Surface Plate) (two sheets included)	YES	NO
3.	Then We Level The Two Legged Machine With A Horizontal And Vertical Level	YES	NO
4.	WE Take The Sheet Both Between Apron And Saddle. (From The Surface Plate) (two sheets included)	YES	NO
5.	We Take The Sheet At The Sedal Depending On The Bed.	YES	YES
6.	We Take The Sheet At The Bottom Of The Surface. (From The Surface Plate)	YES	NO
7.	We Take The Sheet Between The Sedal And Surface.	YES	YES
8.	We Take The Sheet At The Bottom Of The Compound. (From The Surface Plate)	YES	NO
9.	We Take The Sheet Between The Compound And Surface.	YES	NO
10.	After, We Take The Sheet On Compound Face. (From The Surface Plate)	YES	NO
11.	We Take The Sheet Between Compound Paw And Compound Face.	YES	YES
12.	We Take The Sheet At The Bottom Of The Tool Post.(From The Surface Plate)	YES	NO

Must Watch :-

SEASONING PRO.

SHEET THEORY



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NO	QUALITY MAINTAIN = SHEET THEORY	“ALPHA”	“NORMAL”
13.	We Take The Sheet Between Compound And Toolpost Face.	YES	NO
14.	We Take Sheet At Bottom Of The Headstock. (From The Surface Plate)	YES	NO
15.	We Take The Sheet At The Bed Depending On The Headstock.	YES	YES
16.	We Take The Sheet Counter Breket. (From The Surface Plate)	YES	NO
17.	The Tailstock Patli Depending On The Bed.	YES	YES
18.	Above Tailstock Patli (From The Surface Plate)	YES	NO
19.	Spindle Ring Gear And Kala Sheet (From The Surface Plate) (Two Sheet)	YES	NO
20.	“Bottom Of Tailstock (From The Surface Plate)	YES	NO

TOTAL NUMBER OF SHEET

‘ALPHA’ LATHE MACHINE	24 places
NORMAL LATHE MACHINE	5-8 places

➤ Why are we doing the sheet theory process?

- Reduce machine vibration,
- Micro accuracy can be achieved,
- Machine running smoothly,
- Precision work can be done,
- Micro leveling can be done
- Precision work can be done,
- Micro leveling can be done,
- Center to center shaft turning and boring can be done

- We do all sheet theory processes as per our company standard.

Our T&C apply.

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