

➤ SEASONING PROCESS THEORY ("ALPHA" VS NORMAL LATHE)

NO	SEASONING PROCESS TYPES	"ALPHA" LATHE MACHINE	"NORMAL" LATHE MACHINE
1.	Bed Roughing And Hardening	→ We Keep 15 TO 180 Days for seasoning. (after process 1.)	Doing direct Bed Grinding.(after process 1.) [Bed was complete]
2.	Bed Grinding (after Roughing & Hardening & Seasoning)	→ We Keep 30 Days To 180 Days for seasoning. (after process 2.)	NA
3.	Final Finishing And Finishing Grinding Of The Bed after two time seasoning process (after 1. & 2.)	→ YES [Bed was Complete]	NA
A.	Headstock Roughing And Boring	→ We Keep 15 Days To 120 Days for saesoning. (after process A.)	Doing direct finishing & boring of headstock. (after process 1.) [Headstock was complete]
B.	Sheet At The Bottom Of The Headstock And Do The Finishing Boring.	→ YES [Headstock was complete]	NA
I.	Sedal, Surface, Compound & Legs Roughing	→ We Keep 30 Days To 60 Days for seasoning. (after process I.)	Doing direct finishing & boring of sesal,surface & compound. (after process I.) [Parts was complete]
II.	Finishing And Boring Of Sedal, Surface And Compound.	→ YES [Various Parts was complete]	NA

➤ **Why are we doing the seasoning process?**

- Increases overall machine life
- Improves machine accuracy
- Micro leveling can be done on machine
- Accuracy lasts longer

- We do all seasoning processes as per our company standard.

Our T&C apply.

Must Watch :-

[SEASONING PRO.](#) [SHEET THEORY](#)








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LATHE MACHINE

Mfg. By SUPER SIDE PRODUCTION



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SEASONING PROCESS



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