



## CUSTOMER UNDERSTANDING “ALPHA” LATHE VS “NORMAL” LATHE MACHINE

SR	“ALPHA” LATHE MACHINE	ALPHA LATHE CUSTOMER BENEFITS	“NORMAL” LATHE MACHINE
(1).	<a href="#">45 Days Piece To Piece Exchange* (T&amp;C)</a>	100 % User benefits.	-
(2).	<a href="#">Seasoning Process (Our New Technique)</a>	Due To this process machine accuracy stay long time.	No Seasoning Process
(3).	<a href="#">23 Place Sheet In The Machine (Our New Technique)</a>	Due to this process machine accuracy increases in any operation.	Only 6 To 7 Place Sheet In The Machine
(4).	2 Time Bed Grinding (Our New Technique)	Due to this operation Bed accuracy stay long time.	Only One Time Bed Grinding (Urgent)
(5).	High Quality Spare Parts	Reduce wear and tear of spare parts & Improve machine overall performance.	Regular Spare Parts
(6).	We Use Micro Level To Make The Alpha Lathe Machine	This operation gives a micro accuracy.	No Level
(7).	High Quality And Best Company Bearing	Get good finishing and smooth operation.	Regular Quality Or Regular Company Bearing
(8).	You Don't Need To Set Taper From The Headstock In 99% Alpha Lathe Machine*	Your job operation time decreases and get more workpiece & The operator enjoys doing the work.	You Need To Set Taper From The Headstock In Normal Lathe Machine
(9).	We Balance The Spindle Pulley With Gear, Counter Pulley With Shaft And Aarapully. (Only Our System)	Decrease vibration in machine and job operation.	No Balancing
(10).	Two Time Try And Testing (Finishing , Small Cut , Big Cut , Fully Machine Testing)	This process allows you to use the machine directly.*	Only One Time Try
(11).	Alpha Lathe Machine Is Made With High Precision And Good Inspection	This process minimizes the possibility of defects in the machine	Only once the worker inspects the machine
(12).	You will get a higher resale value of the Alpha Lathe Machine (Know it Yourself in the Market)	This is the best benefit for the customer.	You will not get higher resale value
(13).	Alpha Lathe build only a limited number of machines so we pay enough attention to each machine	You get best machine & minimizes the possibility of defects in the machine.	There is no certainty in machine production
(14).	30+ Yrs Of Experience & 5000+ Machines Installed	Our experience benefits the customer	-



## ➤ CUSTOMER UNDERSTANDING

## ➤ ALPHA LATHE SEASONING PROCESS VS NORMAL LATHE MACHINE :-

SEASONING PROCESS TYPES	"ALPHA" LATHE MACHINE	ALPHA LATHE CUSTOMER BENEFITS	"NORMAL" LATHE MACHINE
[1]. Bed Roughing And Hardening- Process 1	Then We Keep 15 Days TO 180 Days	Bed accuracy is maintained	THEN (After Process – 2)
[2]. After Bed One Time Grinning- Process 2	Then We Keep 15 Days To 180 Days (After Process – 3)	Bed accuracy is maintained	Bed Complete
[3]. After Process 1 And 2 We Do Finishing And Finishing Grinning Of The Bed.	YES	Bed accuracy is maintained	NO
[4]. Headstock Roughing And Boring	Then We Keep 15 Days To 120 Days.	Long Bearing life	INSTANT Finishing AND Boring AND Complete
[5]. Sheet At The Bottom Of The Headstock And Do The Finishing Boring.	YES	Headstock accuracy is maintained	NO
[6]. Sedal , Surface And Compound Roughing	Then We Keep 30 Days To 60 Days.	Get Good accuracy in workpiece	INSTANT Finishing AND Boring AND Complete
[7]. Finishing And Boring Of Sedal , Surface And Compound.	YES	Get Good accuracy in workpiece	NO

## NOTE :-

- WE DO ALL THIS "ALPHA" LATHE MACHINE MANUFACTURE SEASONING POOCESS BY OUR SPECIAL METHODE.
- OUR "ALPHA" LATHE MACHINE MANUFACTURE SEASONING PROCESS IN MACHINE NO. ALPHA NO. 0111,0121,0201,0201+,0311,0321,0331,0401,0431,0441,0511,0521,0611,0621.
- You have to check and take the "NORMAL" lathe machine.



# SUPER SIDE PRODUCTION

## ➤ CUSTOMER UNDERSTANDING

## ➤ ALPHA LATHE QUALITY MAINTAIN & SHEET THEORY VS NORMAL LATHE :-

PROCESS NO.	QUALITY MAINTAIN = SHEET THEORY	"ALPHA"	"NORMAL"
Process -1	We Take The Sheet At Bottom Of The Bed (From The Surface Plate) (TWO SHEET)	YES	NO
Process -2	We Take The Sheet At Above The Face Of The Leg (From The Surface Plate) (TWO SHEET)	YES	NO
Process -3	Then We Level The Two Legged Machine With A Horizontal And Vertical Level	YES	NO
Process -4	WE Take The Sheet Both Between Apron And Sadle. (From The Surface Plate) (TWO SHEET)	YES	NO
Process -5	We Take The Sheet At The Sedal Depending On The Bed.	YES	YES
Process -6	We Take The Sheet At The Bottom Of The Surface. (From The Surface Plate)	YES	NO
Process -7	We Take The Sheet Between The Sedal And Surface.	YES	YES
Process -8	We Take The Sheet At The Bottom Of The Compound. (From The Surface Plate)	YES	NO
Process -9	We Take The Sheet Between The Compound And Surface.	YES	NO
Process -10	After, We Take The Sheet On Compound Face. (From The Surface Plate)	YES	NO
Process -11	We Take The Sheet Between Compound Paw And Compound Face.	YES	YES
Process -12	We Take The Sheet At The Bottom Of The Tool Post.(From The Surface Plate)	YES	NO
Process -13	We Take The Sheet Between Compound And Toolpost Face.	YES	NO
Process -14	We Take Sheet At Bottom Of The Headstock. (From The Surface Plate)	YES	NO



## ➤ QUALITY MAINTAIN & SHEET THEORY (“ALPHA” VS NORMAL LATHE) :

PROCESS NO.	QUALITY MAINTAIN = SHEET THEORY	“ALPHA”	“NORMAL”
Process -15	We Take The Sheet At The Bed Depending On The Headstock.	YES	YES
Process -16	We Take The Sheet Counter Breket. (From The Surface Plate)	YES	NO
Process -17	The Tailstock Patli Depending On The Bed.	YES	YES
Process -18	Above Tailstock Patli (From The Surface Plate)	YES	NO
Process -19	Spindle Ring Gear And Kala Sheet (From The Surface Plate) (Two Sheet)	YES	NO
Process -20	“Bottom Of Tailstock (From The Surface Plate)	YES	NO

**-: TOTAL NUMBER OF SHEET :-**

**“ALPHA” LATHE MACHINE = 24**

**“NORMAL (ROUTINE)” LATHE MACHINE = 5 TO 7 OR 8**

### NOTE :-

- WE DO ALL “ALPHA” LATHE MACHINE MANUFACTURE QUALITY MAINTAIN BY OUR SPECIAL METHODE.
- WE TAKE THE SHEET OF (“ALPHA” LATHE MACHINE) [ALPHA NO. 0111,0121,0201,0311,0321,0331,0401,0431,0441,0511,0521,0611,0621.]
- You have to check and take the “NORMAL” lathe machine.
- TERMS AND CODITION APPLY FOR ALL PAGES

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